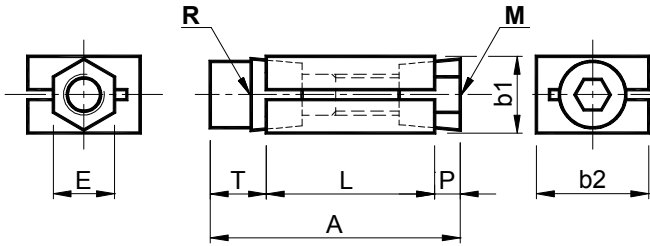


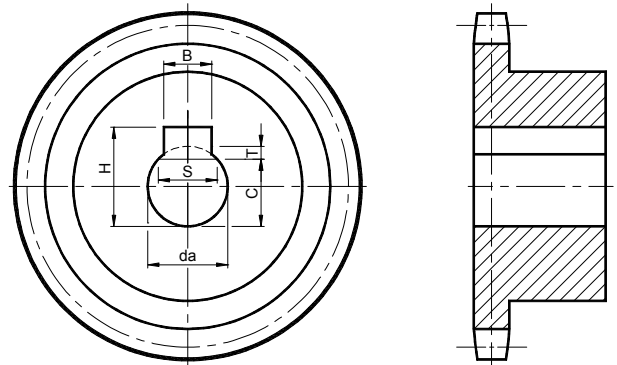
**CAFRA SCHLÜSSEL SERIE: 300 - CAFRA SCHLÜSSEL SERIES: 300**



**Table de sélection arbre-moyeu / Selection table shaft-hub**

da	dh min	Type 300	Type 600	B H11	H H11	T	C h8	S
15	33		606-7	12	19.5	3.5	11.5	12.6
16	33		606-7	12	21.0	3.0	13.0	12.4
18	37		606-7	12	23.0	3.0	15.0	13.4
19	37		606-7	12	24.0	3.0	16.0	13.8
20	37		606-7	12	25.0	3.0	17.0	14.2
22	45		608	15	28.0	4.0	18.0	16.9
24	46		608	15	30.0	4.0	20.0	17.8
25	50		608	15	31.0	4.0	21.0	18.3
26	50		608	15	32.5	3.5	22.5	17.7
26	50		609	18	31.5	4.5	21.5	19.6
28	52		609	18	34.0	4.0	24.0	19.5
30	56		609	18	36.0	4.0	26.0	20.3
30	60	310	610	20	37.0	5.0	25.0	22.3
32	60	310	610	20	39.0	5.0	27.0	23.2
32	64	311	611	22	41.0	6.0	26.0	24.9
35	68	311	611	22	45.0	5.0	30.0	24.4
36	70	311	611	22	46.0	5.0	31.0	29.9
38	74	311	611	22	48.0	5.0	33.0	25.6
38	80	314-15	615	30	50.0	8.0	30.0	30.9
40	74	311	611	22	50.0	5.0	35.0	26.4
40	80	314-15	615	30	52.0	8.0	32.0	32.0
42	80	312	612	25	51.0	6.0	36.0	29.3
42	85	314-15	615	30	54.0	8.0	34.0	32.4
45	80	312	612	25	54.5	5.5	39.5	29.4
45	90	314-15	615	30	57.0	8.0	37.0	34.4
48	95	314-15	615	30	62.0	6.0	42.0	31.7
48	100	316	616	35	64.0	9.0	39.0	37.4
50	95	314-15	615	30	64.0	6.0	44.0	32.4
50	105	316	616	35	67.0	8.0	42.0	36.6
55	100	314-15	615	30	69.0	6.0	49.0	34.2
55	110	316	616	35	72.0	8.0	47.0	38.7
60	115	316	616	35	78.0	7.0	53.0	38.5
60	120	317	617	40	81.0	9.0	51.0	42.8
65	118	316	616	35	83.0	7.0	58.0	40.2
65	130	317	617	40	86.0	9.0	56.0	44.8
70	138	317	617	40	92.0	8.0	62.0	44.5
70	138	318	618	45	91.0	9.0	61.0	46.8
75	138	317	617	40	97.5	7.5	67.5	45.0
75	148	318	618	45	96.0	9.0	66.0	48.7
80	145	318	618	45	101.0	9.0	71.0	50.5
80	160	319	619	50	105.0	10.0	70.0	52.9
85	148	318	618	45	106.0	9.0	76.0	52.3
85	160	319	619	50	110.0	10.0	75.0	54.7
90	170	319	619	50	116.0	9.0	81.0	54.0
90	180	320	620	60	117.0	13.0	77.0	63.2
95	180	319	619	50	121.0	9.0	86.0	55.6
95	180	320	620	60	123.0	12.0	83.0	63.1
100	190	320	620	60	129.0	11.0	89.0	62.5
100	210	321		65	137.0	13.0	87.0	67.2

Type Type	Code n°	b1	b2	L	E	P	T	A	*M	ØR	Q da N	Ms da N	Poids Weight Kg
310	CS010050	12	20	28	10	4	11	43	M6	M8	2000	1.7	0.032
311	CS010051	15	22	30	12	4	13	47	M8	M10	3000	4.2	0.056
312	CS010052	15	25	30	15	4	13	47	M8	M10	3000	4.2	0.100
313	CS010053	18	30	35	18	5	15	55	M10	M12	4900	8.5	0.130
314	CS010054	20	30	35	18	4	17	56	M12	M14	7200	14.7	0.140
315	CS010055	20	30	40	21	5	17	62	M12	M14	7200	14.7	0.220
316	CS010056	25	35	40	26	6	20	66	M14	M16	9900	23.5	0.287
317	CS010057	30	40	45	32	9	24	78	M16	M20	13700	35.8	0.449
318	CS010058	30	45	45	35	9	24	78	M16	M20	13700	35.8	0.550
319	CS010059	35	50	50	40	11	29	90	M20	M24	21300	69.6	0.741
320	CS010060	40	60	60	45	12	30	102	M22	M27	26700	94.2	0.950
321	CS010061	50	65	100		18	40	158	M27	M33	40600	177.6	1.450
322	CS010062	50	70	100		18	40	158	M27	M33	40600	177.6	1.500



**MATERIAUX** Acier.

**TRAITEMENTS** Zingage blanc. Boulonnerie brute classe 12.9.

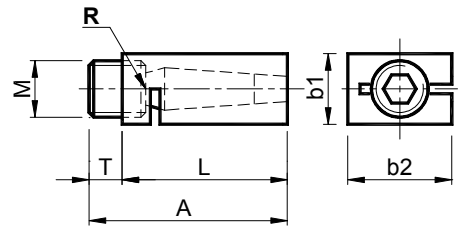
**UTILISATION** Dispositif de calage à expansion utilisé à la place de la languette. Après le réglage, il bloque le moyeu sur l'arbre en empêchant les déplacements axiaux.

**MATERIALS** Steel.

**TREATMENTS** Electrolytic zinc plated. Bolts in class 12.9 in raw condition.

**USE** Dovetailer used in place of the key. After adjustment, it blocks the hub onto the shaft preventing also the axial displacements.

**SERIE: 600 - SERIES: 600**



Type Type	Code n°	b1	b2	L	T	A	*M	ØR	Q da N	Ms da N	Poids Weight Kg
606	CS010116	8	12	25	5	30	M6	M2	1000	1.7	0.019
607	CS010117	8	12	30	5	35	M6	M2	1000	1.7	0.023
608	CS010118	10	15	30	7	37	M8	M3	1500	4.2	0.036
609	CS010119	10	18	30	7	37	M8	M3	1500	4.2	0.042
610	CS010120	12	20	30	7	37	M10	M4	2500	8.5	0.057
611	CS010121	15	22	35	7	42	M12	M5	3600	14.7	0.090
612	CS010122	15	25	35	7	42	M12	M5	3600	14.7	0.110
613	CS010123	18	30	35	7	44	M14	M6	4500	23.5	0.165
615	CS010125	20	30	40	10	50	M16	M6	6800	35.8	0.189
616	CS010126	25	35	45	14	59	M20	M8	10600	69.6	0.307
617	CS010127	30	40	50	18	68	M24	M10	15000	119.7	0.480
618	CS010128	30	45	50	18	68	M24	M10	15000	119.7	0.550
619	CS010129	35	50	60	25	85	M30	M12	21000	240.3	0.942
620	CS010130	40	60	80	30	110	M36	M16	25000	375.0	1.510